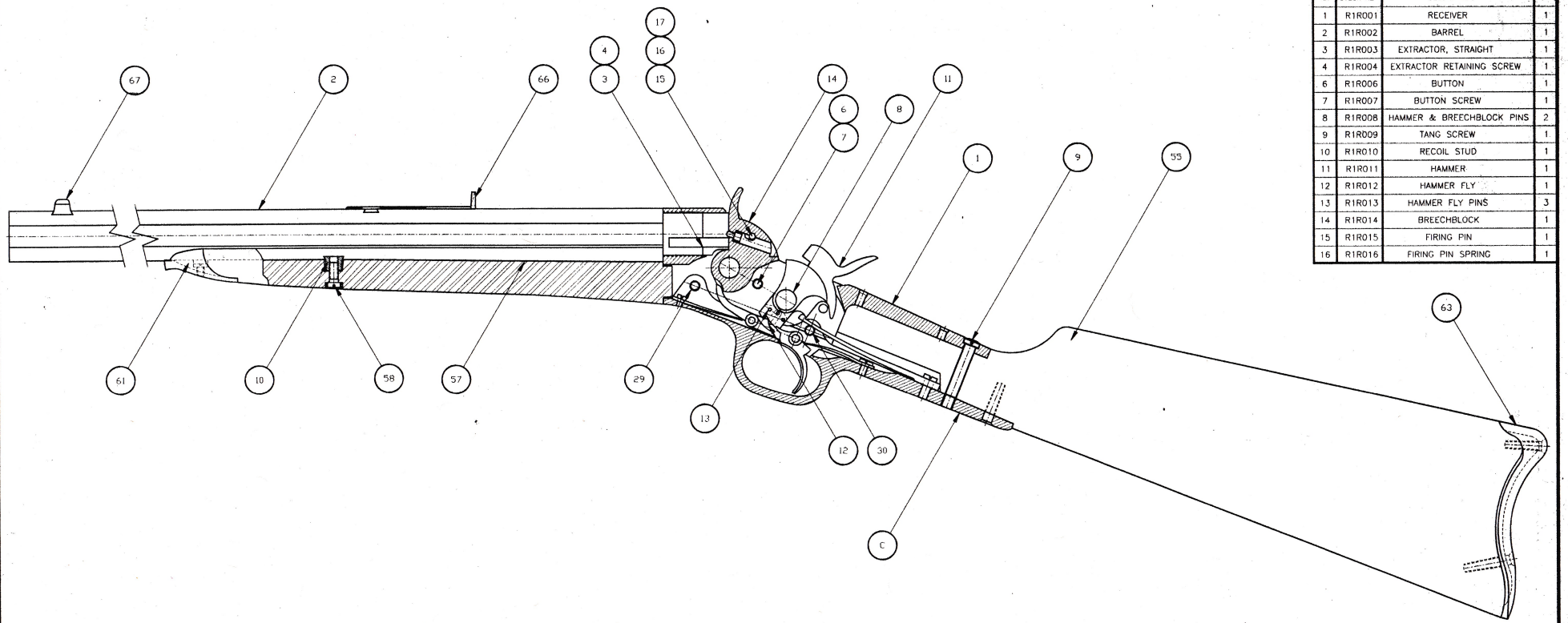

MK	STOCK NO.	DESCRIPTION	QTY.
1	R1R001	RECEIVER	1
2	R1R002	BARREL	1
3	R1R003	EXTRACTOR, STRAIGHT	1
4	R1R004	EXTRACTOR RETAINING SCREW	1
6	R1R006	BUTTON	1
7	R1R007	BUTTON SCREW	1
8	R1R008	HAMMER & BREECHBLOCK PINS	2
9	R1R009	TANG SCREW	1
10	R1R010	RECOIL STUD	1
11	R1R011	HAMMER	1
12	R1R012	HAMMER FLY	1
13	R1R013	HAMMER FLY PINS	3
14	R1R014	BREECHBLOCK	1
15	R1R015	FIRING PIN	1
16	R1R016	FIRING PIN SPRING	1

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17	R1R017	FIRING PIN RETAINING SCREW	1
C	000000	TRIGGERGUARD GROUP, STRAIGHT	1
29	R1R029	FRONT GUARD PLATE SCREW	1
30	R1R030	REAR GUARD PLATE SCREWS	2
55	R1R055	BUTTSTOCK, STRAIGHT GRIP, SP	1
57	R1R057	FOREARM	1
58	R1R058	FOREARM SCREW	1
61	R1R061	FOREARM TIP, LARGE	1
63	R1R063	SPORTING BUTTPLATE	1
66	R1R066	REAR SIGHT SPRING & ELEVATOR	1
67	R1R067	FRONT BLADE SIGHT	1
MK	STOCK NO.	DESCRIPTION	QTY.

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PLAIN TRIGGER, STRAIGHT GRIP

NO. 1 ROLLING BLOCK | DRAWING NUMBER RB-1A

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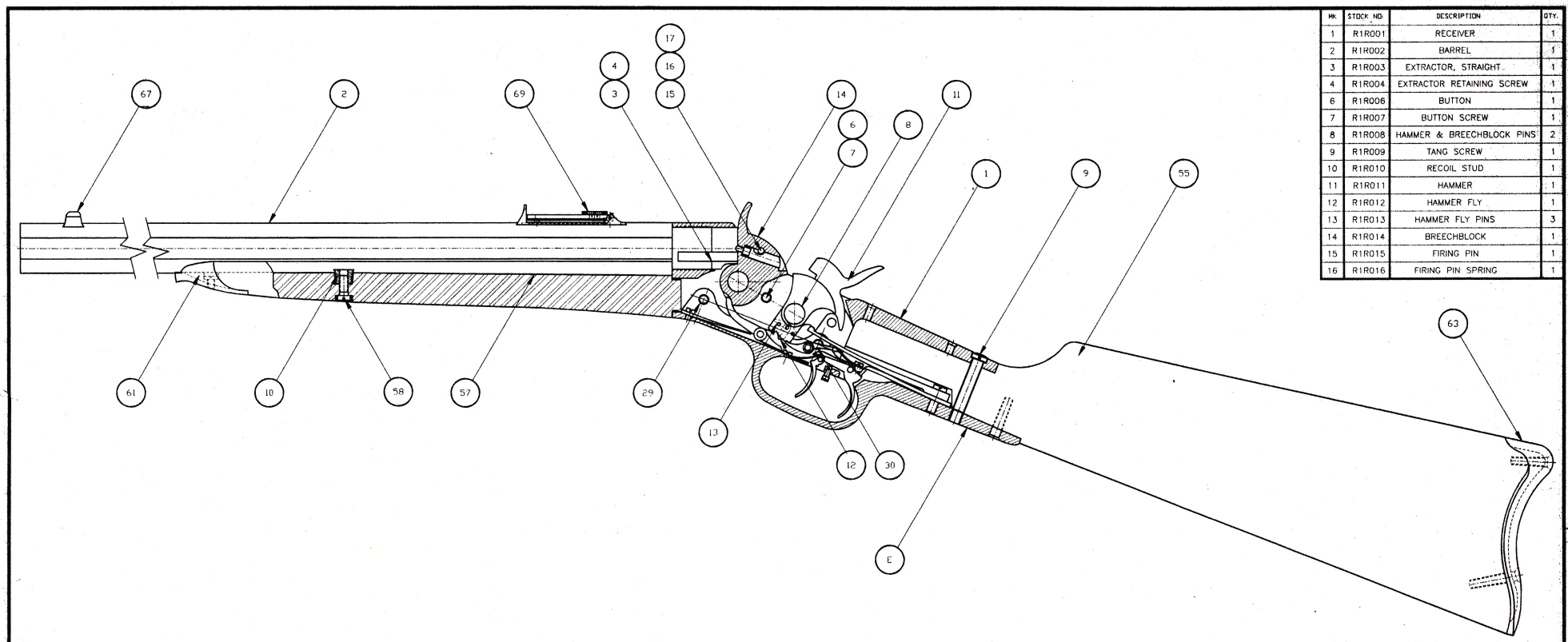

MK	STOCK NO.	DESCRIPTION	QTY.
1	R1R001	RECEIVER	1
2	R1R002	BARREL	1
3	R1R003	EXTRACTOR, STRAIGHT	1
4	R1R004	EXTRACTOR RETAINING SCREW	1
6	R1R006	BUTTON	1
7	R1R007	BUTTON SCREW	1
8	R1R008	HAMMER & BREECHBLOCK PINS	2
9	R1R009	TANG SCREW	1
10	R1R010	RECOIL STUD	1
11	R1R011	HAMMER	1
12	R1R012	HAMMER FLY	1
13	R1R013	HAMMER FLY PINS	3
14	R1R014	BREECHBLOCK	1
15	R1R015	FIRING PIN	1
16	R1R016	FIRING PIN SPRING	1

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17	R1R017	FIRING PIN RETAINING SCREW	1
E	N/A	TRIGGER GROUP, DOUBLE-SET	1
29	R1R029	FRONT GUARD PLATE SCREW	1
30	R1R030	REAR GUARD PLATE SCREWS	2
55	R1R055	BUTTSTOCK, STRAIGHT GRIP, SP	1
57	R1R057	FOREARM	1
58	R1R058	FOREARM SCREW	1
61	R1R061	FOREARM TIP, LARGE	1
63	R1R063	SPORTING BUTTPLATE	1
67	R1R067	FRONT BLADE SIGHT	1
69	R1R069	REAR OPEN & PEEP-EARLY	1
MK	STOCK NO.	DESCRIPTION	QTY.

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DOUBLE-SET, STRAIGHT GRIP

NO. 1 ROLLING BLOCK | DRAWING NUMBER RB-2A

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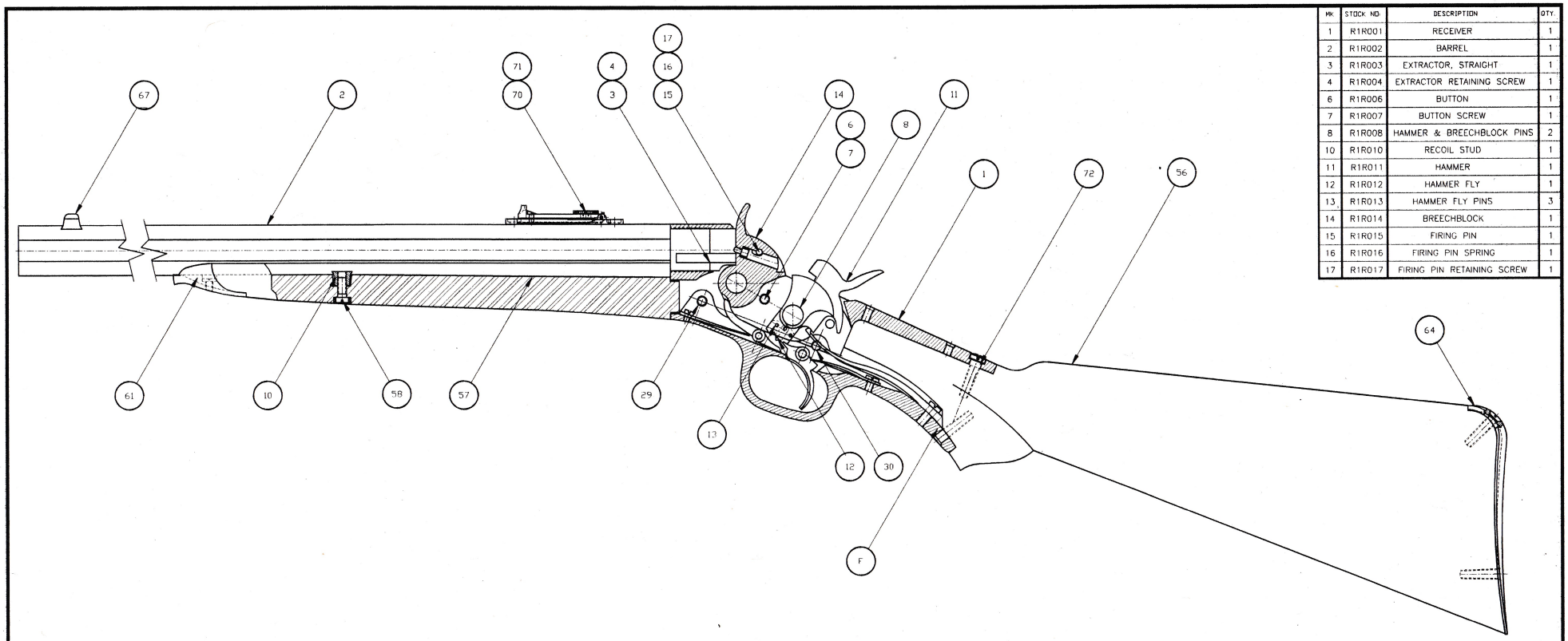

MK	STOCK NO.	DESCRIPTION	QTY.
1	R1R001	RECEIVER	1
2	R1R002	BARREL	1
3	R1R003	EXTRACTOR, STRAIGHT	1
4	R1R004	EXTRACTOR RETAINING SCREW	1
6	R1R006	BUTTON	1
7	R1R007	BUTTON SCREW	1
8	R1R008	HAMMER & BREECHBLOCK PINS	2
10	R1R010	RECOIL STUD	1
11	R1R011	HAMMER	1
12	R1R012	HAMMER FLY	1
13	R1R013	HAMMER FLY PINS	3
14	R1R014	BREECHBLOCK	1
15	R1R015	FIRING PIN	1
16	R1R016	FIRING PIN SPRING	1
17	R1R017	FIRING PIN RETAINING SCREW	1

12-1-97		REVISED BY JIM'S ANTIQUES, INC.	A
F	N/A	TRIGGER GROUP, PISTOL GRIP	1
29	R1R029	FRONT GUARD PLATE SCREW	1
30	R1R030	REAR GUARD PLATE SCREWS	2
56	R1R056	BUTTSTOCK, PG, SHOTGUN	1
57	R1R057	FOREARM	1
58	R1R058	FOREARM SCREW	1
61	R1R061	FOREARM TIP, LARGE	1
64	R1R064	SHOTGUN BUTTPLATE	1
67	R1R067	FRONT BLADE SIGHT	1
70	R1R070	REAR OPEN & PEEP-LATE	1
71	R1R071	SIGHT SCREWS (2 REQ'D)	2
72	N/A	TANG WOOD SCREWS (2 REQ'D)	2
MK	STOCK NO.	DESCRIPTION	QTY.

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PISTOL GRIP, SHOTGUN BUTT

NO. 1 ROLLING BLOCK

DRAWING NUMBER RB-3A

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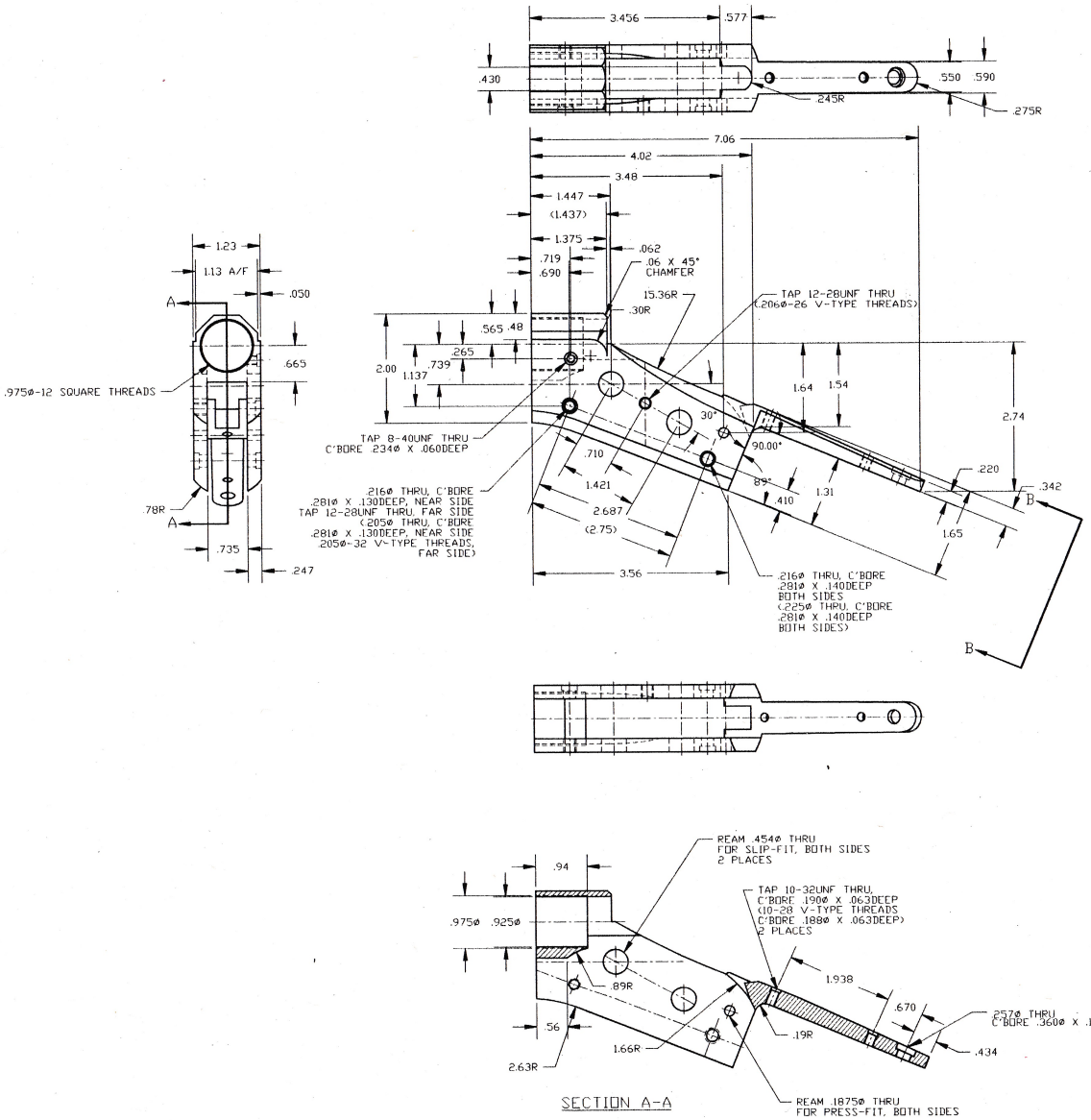

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**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

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1	R1R001	RECEIVER	1

MK	STOCK NO.	DESCRIPTION	QTY.

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RECEIVER

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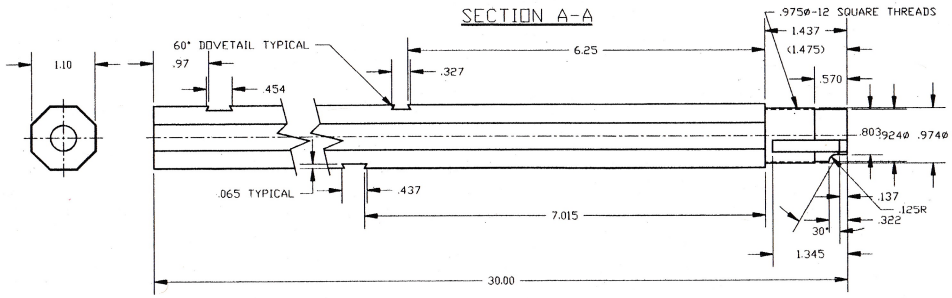
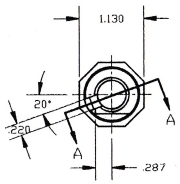
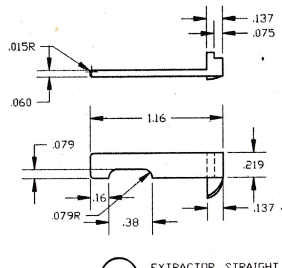
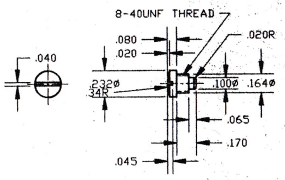




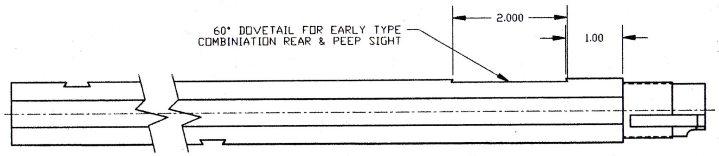
2 BARREL
1=1



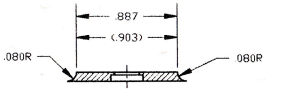
3 EXTRACTOR, STRAIGHT
2=1



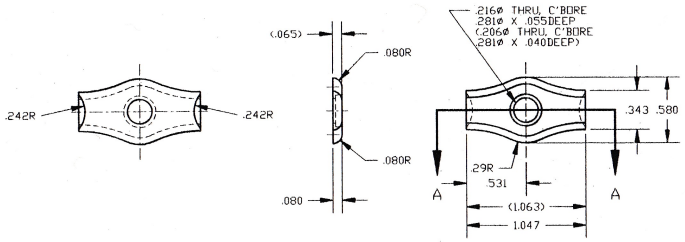
4 EXTRACTOR RETAINING SCREW
2=1



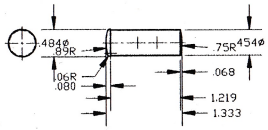
12 BARREL, COMBINATION SIGHT
1=1



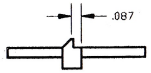
SECTION A-A

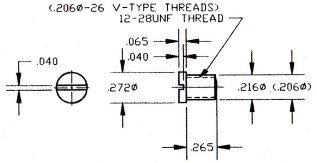


6 BUTTON
2=1

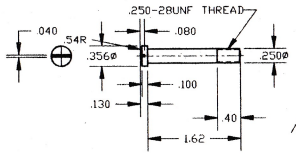


8 HAMMER & BREECHBLOCK PINS
1=1

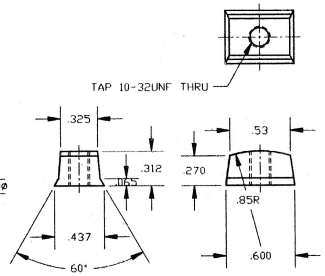




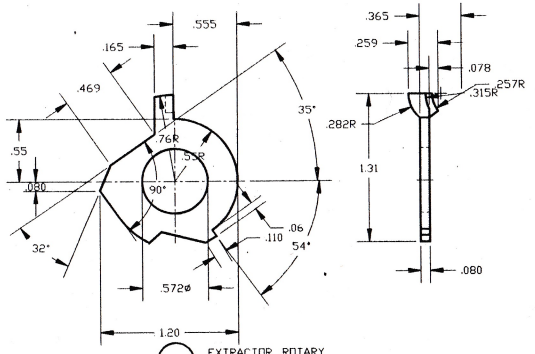
7 BUTTON SCREW
2=1



9 TANG SCREW
2=1



10 RECOIL STUD
2=1



5 EXTRACTOR, ROTARY
2=1

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12-1-97	REVISED BY JIM'S ANTIQUES, INC.		A
2	R1R002	BARREL	1
3	R1R003	EXTRACTOR, STRAIGHT	1
4	R1R004	EXTRACTOR RETAINING SCREW	1
5	R1R001	EXTRACTOR, ROTARY	1
6	R1R006	BUTTON	1
7	R1R007	BUTTON SCREW	1
8	R1R008	HAMMER & BREECHBLOCK PINS	2
9	R1R009	TANG SCREW	1
10	R1R010	RECOIL STUD	1
MK	STOCK NO.	DESCRIPTION	QTY.

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RECEIVER GROUP

NO. 1 ROLLING BLOCK | DRAWING NUMBER RRB-5A

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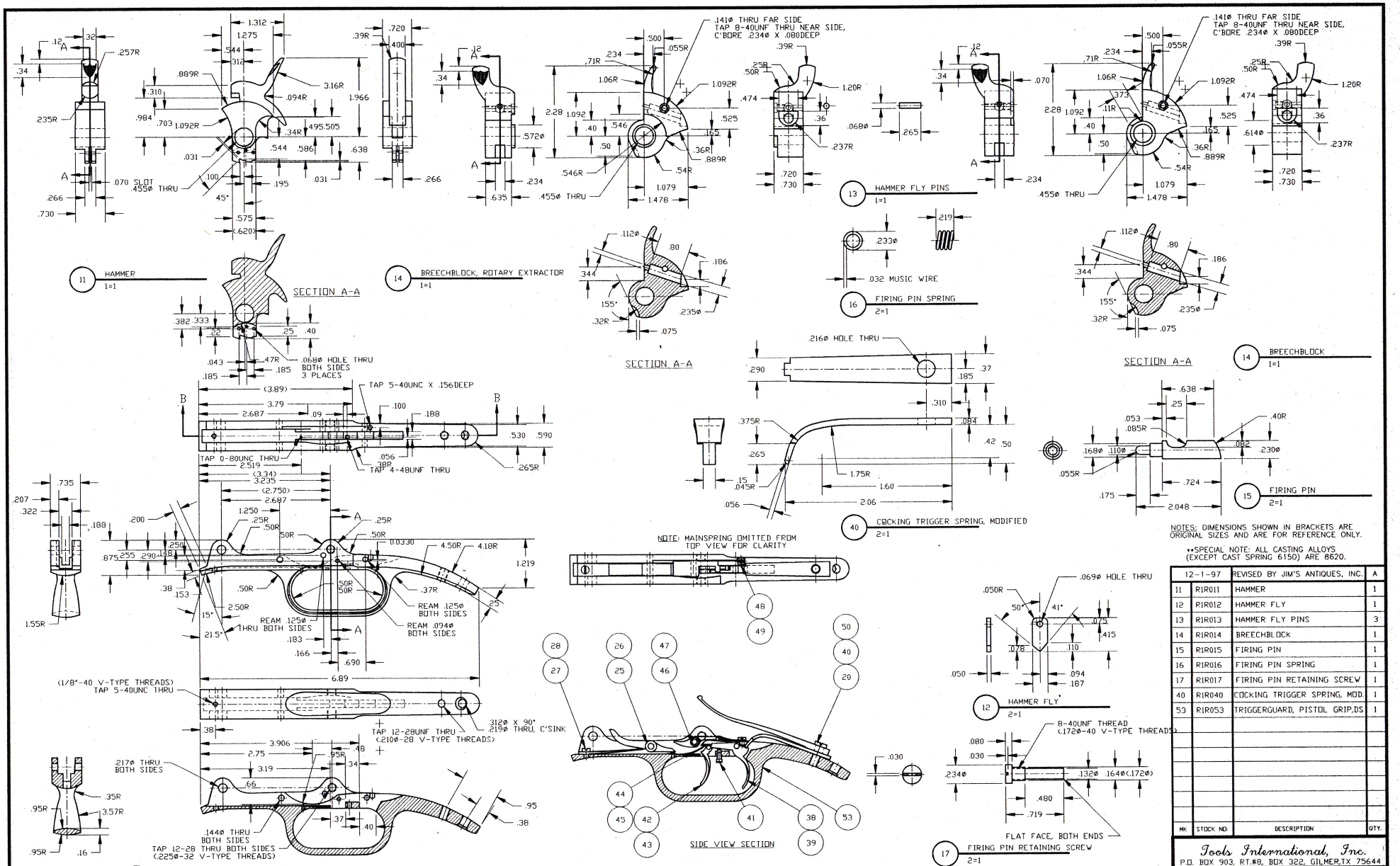
11 HAMMER 1=1
14 BREECHBLOCK, ROTARY EXTRACTOR 1=1
13 HAMMER FLY PINS 1=1
.032 MUSIC WIRE
16 FIRING PIN SPRING 2=1
14 BREECHBLOCK 1=1
15 FIRING PIN 2=1
40 COCKING TRIGGER SPRING, MODIFIED 2=1
NOTE: MAINSPRING OMITTED FROM TOP VIEW FOR CLARITY
12 HAMMER FLY 2=1
17 FIRING PIN RETAINING SCREW 2=1
53 TRIGGERGUARD, PISTOL GRIP, DS 1=1
SECTION A-A
SECTION B-B
SIDE VIEW SECTION
.141Ø THRU FAR SIDE TAP 8-40UNF THRU NEAR SIDE, C'BORE .234Ø X .080DEEP
.455Ø THRU
.070 SLOT .455Ø THRU
.068Ø HOLE THRU BOTH SIDES 3 PLACES
TAP 5-40UNC X .156DEEP
TAP 0-80UNC THRU
TAP 4-48UNF THRU
.216Ø HOLE THRU
.069Ø HOLE THRU
8-40UNF THREAD (.172Ø-40 V-TYPE THREADS)
FLAT FACE, BOTH ENDS
(1/8"-40 V-TYPE THREADS) TAP 5-40UNC THRU
TAP 12-28UNF THRU (.210Ø-28 V-TYPE THREADS)
.312Ø X 90° .219Ø THRU, C'SINK
.217Ø THRU BOTH SIDES
.144Ø THRU BOTH SIDES
TAP 12-28 THRU BOTH SIDES (.225Ø-32 V-TYPE THREADS)
REAM .125Ø THRU BOTH SIDES
REAM .125Ø BOTH SIDES
REAM .094Ø BOTH SIDES

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12-1-97		REVISED BY JIM'S ANTIQUES, INC.	A
11	R1R011	HAMMER	1
12	R1R012	HAMMER FLY	1
13	R1R013	HAMMER FLY PINS	3
14	R1R014	BREECHBLOCK	1
15	R1R015	FIRING PIN	1
16	R1R016	FIRING PIN SPRING	1
17	R1R017	FIRING PIN RETAINING SCREW	1
40	R1R040	COCKING TRIGGER SPRING, MOD.	1
53	R1R053	TRIGGERGUARD, PISTOL GRIP,DS	1
MK	STOCK NO.	DESCRIPTION	QTY.

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HAMMER & BREECHBLOCK GROUP

NO. 1 ROLLING BLOCK

DRAWING NUMBER RRB-6A

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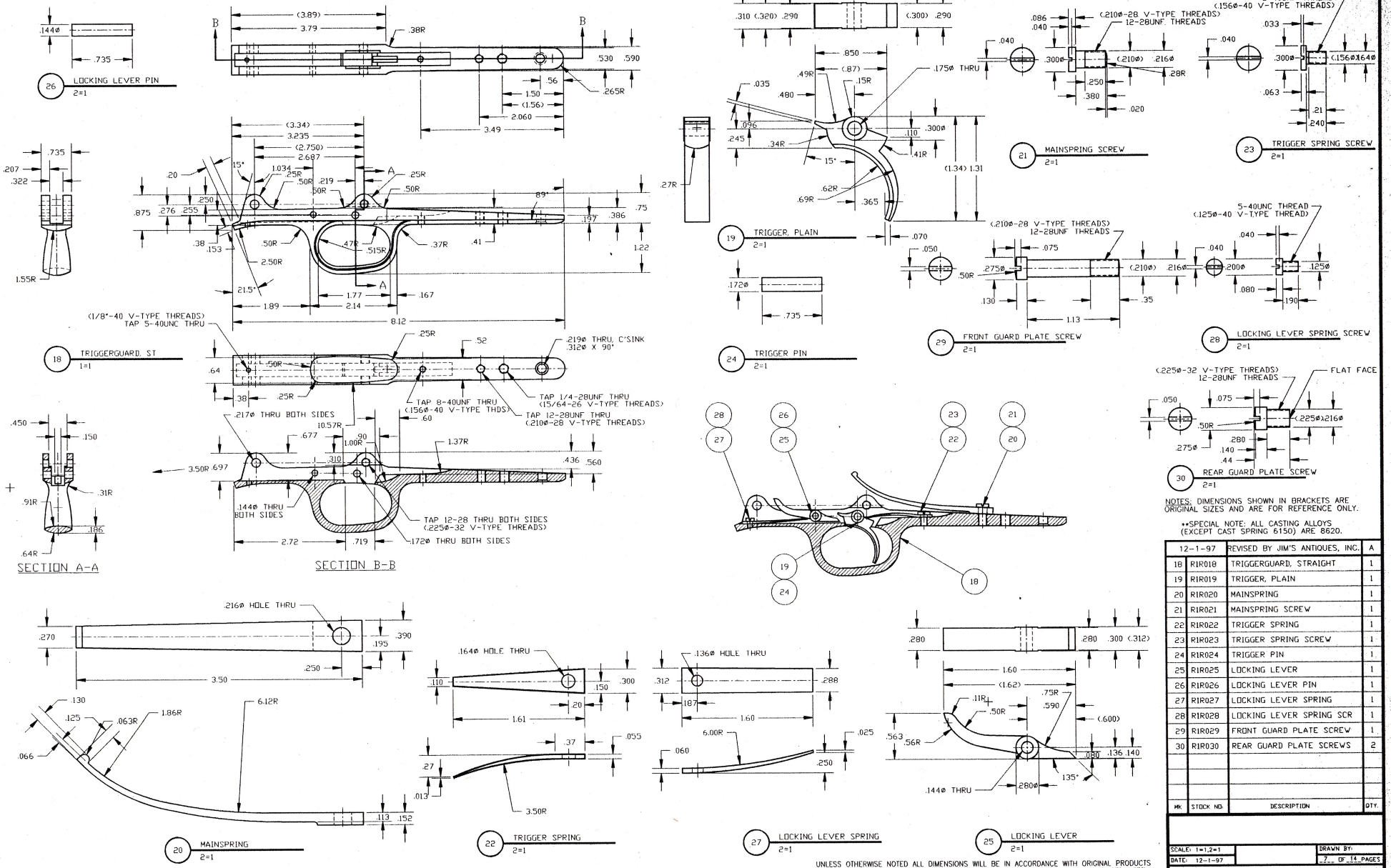
26 LOCKING LEVER PIN 2=1
18 TRIGGERGUARD, ST 1=1
SECTION A-A
SECTION B-B
20 MAINSPRING 2=1
22 TRIGGER SPRING 2=1
19 TRIGGER, PLAIN 2=1
24 TRIGGER PIN 2=1
21 MAINSPRING SCREW 2=1
23 TRIGGER SPRING SCREW 2=1
29 FRONT GUARD PLATE SCREW 2=1
28 LOCKING LEVER SPRING SCREW 2=1
30 REAR GUARD PLATE SCREW 2=1
27 LOCKING LEVER SPRING 2=1
25 LOCKING LEVER 2=1
(1/8"-40 V-TYPE THREADS) TAP 5-40UNC THRU
TAP 8-40UNF THRU (.1560-40 V-TYPE THDS)
TAP 1/4-28UNF THRU (15/64-26 V-TYPE THREADS)
TAP 12-28UNF THRU (.2100-28 V-TYPE THREADS)
.219Ø THRU, C'SINK .312Ø X 90°
.217Ø THRU BOTH SIDES
.144Ø THRU BOTH SIDES
TAP 12-28 THRU BOTH SIDES (.2250-32 V-TYPE THREADS)
.172Ø THRU BOTH SIDES
.216Ø HOLE THRU
.164Ø HOLE THRU
.136Ø HOLE THRU
.175Ø THRU
(.2100-28 V-TYPE THREADS) 12-28UNF THREADS
8-40UNF THREAD (.1560-40 V-TYPE THREADS)
5-40UNC THREAD (.1250-40 V-TYPE THREAD)
(.2250-32 V-TYPE THREADS) 12-28UNF THREADS
FLAT FACE

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18	R1R018	TRIGGERGUARD, STRAIGHT	1
19	R1R019	TRIGGER, PLAIN	1
20	R1R020	MAINSPRING	1
21	R1R021	MAINSPRING SCREW	1
22	R1R022	TRIGGER SPRING	1
23	R1R023	TRIGGER SPRING SCREW	1
24	R1R024	TRIGGER PIN	1
25	R1R025	LOCKING LEVER	1
26	R1R026	LOCKING LEVER PIN	1
27	R1R027	LOCKING LEVER SPRING	1
28	R1R028	LOCKING LEVER SPRING SCR	1
29	R1R029	FRONT GUARD PLATE SCREW	1
30	R1R030	REAR GUARD PLATE SCREWS	2
MK	STOCK NO.	DESCRIPTION	QTY.

SCALE: 1=1,2=1 | DRAWN BY:
DATE: 12-1-97 | 7 OF 14 PAGES

TRIGGERGUARD GROUP, ST, PLAIN

NO. 1 ROLLING BLOCK | DRAWING NUMBER RRB-7A

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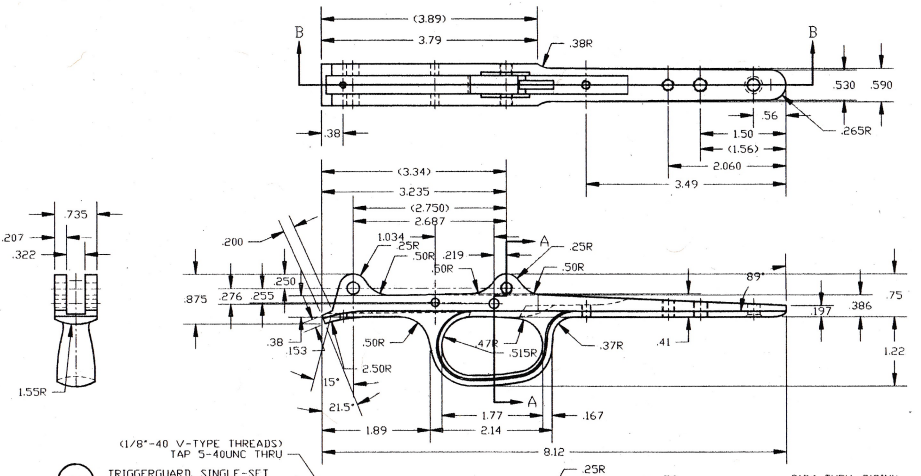
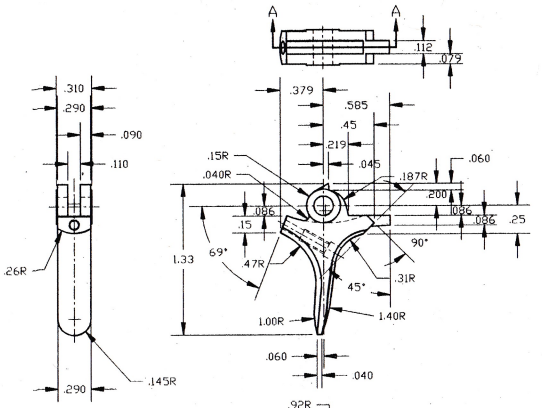
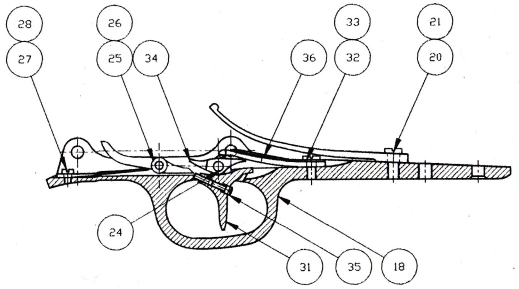


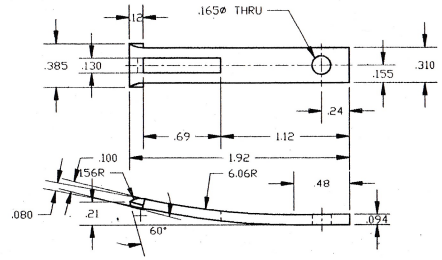


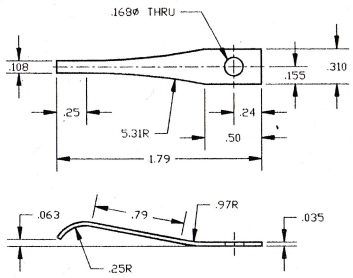


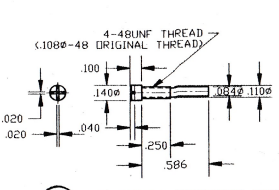
NOTES: DIMENSIONS SHOWN IN BRACKETS ARE ORIGINAL SIZES AND ARE FOR REFERENCE ONLY.

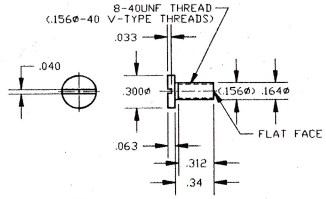
**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
	12-1-97	REVISED BY JIM'S ANTIQUES, INC.	A
18	R1R018	TRIGGERGUARD, STRAIGHT	1
31	R1R031	TRIGGER, SINGLE-SET	1
32	R1R032	SET TRIGGER MAINSPRING	1
33	R1R033	SET TRIGGER MAINSPRING SCR	1
34	R1R034	SINGLE-SET SEAR	1
35	R1R035	SET TRIGGER ADJUSTMENT SCR	1
36	R1R036	SEAR SPRING	1









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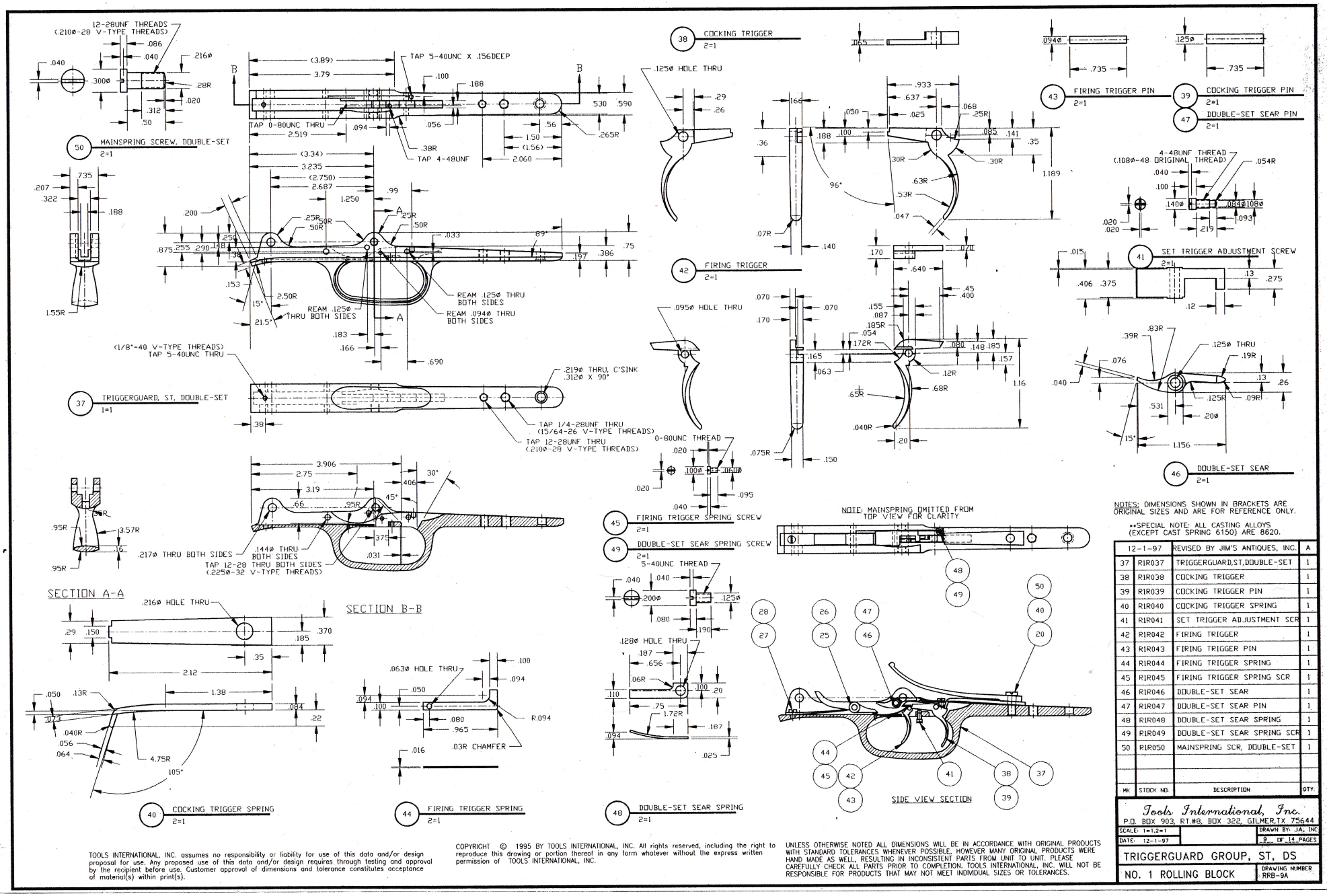
SCALE: 1=1,2=1 | DRAWN BY: J.A., INC | DATE: 12-1-97 | 8 OF 14 PAGES

TRIGGERGUARD GROUP, ST, SET

NO. 1 ROLLING BLOCK | DRAWING NUMBER RRB-8A


12-28UNF THREADS (.210ø-28 V-TYPE THREADS)
TAP 5-40UNC X .156DEEP
TAP 0-80UNC THRU
TAP 4-48UNF
50 MAINSPRING SCREW, DOUBLE-SET 2=1
37 TRIGGERGUARD, ST, DOUBLE-SET 1=1
(1/8"-40 V-TYPE THREADS) TAP 5-40UNC THRU
.219ø THRU, C'SINK .312ø X 90°
TAP 1/4-28UNF THRU (15/64-26 V-TYPE THREADS)
TAP 12-28UNF THRU (.210ø-28 V-TYPE THREADS)
REAM .125ø THRU BOTH SIDES
REAM .094ø THRU BOTH SIDES
38 COCKING TRIGGER 2=1
.125ø HOLE THRU
42 FIRING TRIGGER 2=1
.095ø HOLE THRU
0-80UNC THREAD
45 FIRING TRIGGER SPRING SCREW 2=1
49 DOUBLE-SET SEAR SPRING SCREW 2=1
5-40UNC THREAD
.128ø HOLE THRU
48 DOUBLE-SET SEAR SPRING 2=1
43 FIRING TRIGGER PIN 2=1
39 COCKING TRIGGER PIN 2=1
47 DOUBLE-SET SEAR PIN 2=1
4-48UNF THREAD (.108ø-48 ORIGINAL THREAD)
41 SET TRIGGER ADJUSTMENT SCREW 2=1
46 DOUBLE-SET SEAR 2=1
NOTE: MAINSPRING OMITTED FROM TOP VIEW FOR CLARITY
SIDE VIEW SECTION
SECTION A-A
.216ø HOLE THRU
SECTION B-B
.063ø HOLE THRU
.03R CHAMFER
40 COCKING TRIGGER SPRING 2=1
44 FIRING TRIGGER SPRING 2=1

NOTES: DIMENSIONS SHOWN IN BRACKETS ARE ORIGINAL SIZES AND ARE FOR REFERENCE ONLY.

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

12-1-97		REVISED BY JIM'S ANTIQUES, INC.	A
37	R1R037	TRIGGERGUARD,ST,DOUBLE-SET	1
38	R1R038	COCKING TRIGGER	1
39	R1R039	COCKING TRIGGER PIN	1
40	R1R040	COCKING TRIGGER SPRING	1
41	R1R041	SET TRIGGER ADJUSTMENT SCR	1
42	R1R042	FIRING TRIGGER	1
43	R1R043	FIRING TRIGGER PIN	1
44	R1R044	FIRING TRIGGER SPRING	1
45	R1R045	FIRING TRIGGER SPRING SCR	1
46	R1R046	DOUBLE-SET SEAR	1
47	R1R047	DOUBLE-SET SEAR PIN	1
48	R1R048	DOUBLE-SET SEAR SPRING	1
49	R1R049	DOUBLE-SET SEAR SPRING SCR	1
50	R1R050	MAINSPRING SCR, DOUBLE-SET	1
MK	STOCK NO.	DESCRIPTION	QTY.

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TRIGGERGUARD GROUP, ST, DS

NO. 1 ROLLING BLOCK | DRAWING NUMBER RRB-9A

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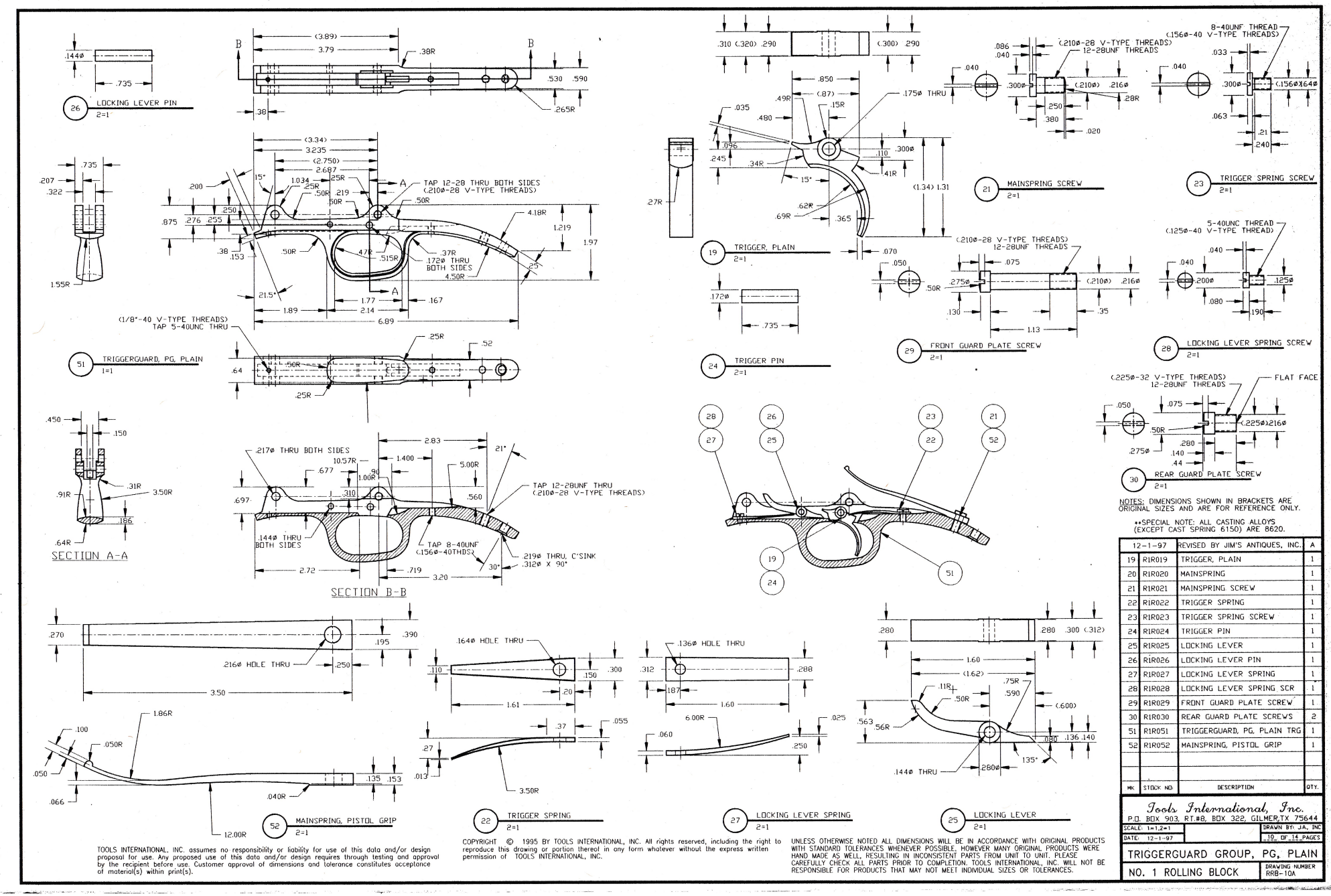
26 LOCKING LEVER PIN 2=1
51 TRIGGERGUARD, PG, PLAIN 1=1
SECTION A-A
SECTION B-B
52 MAINSPRING, PISTOL GRIP 2=1
22 TRIGGER SPRING 2=1
27 LOCKING LEVER SPRING 2=1
25 LOCKING LEVER 2=1
19 TRIGGER, PLAIN 2=1
24 TRIGGER PIN 2=1
21 MAINSPRING SCREW 2=1
23 TRIGGER SPRING SCREW 2=1
29 FRONT GUARD PLATE SCREW 2=1
28 LOCKING LEVER SPRING SCREW 2=1
30 REAR GUARD PLATE SCREW 2=1
TAP 12-28 THRU BOTH SIDES (.210ø-28 V-TYPE THREADS)
(1/8"-40 V-TYPE THREADS) TAP 5-40UNC THRU
TAP 12-28UNF THRU (.210ø-28 V-TYPE THREADS)
TAP 8-40UNF (.156ø-40THDS)
.217ø THRU BOTH SIDES
.144ø THRU BOTH SIDES
.219ø THRU, C'SINK .312ø X 90°
.216ø HOLE THRU
.164ø HOLE THRU
.136ø HOLE THRU
.144ø THRU
8-40UNF THREAD (.156ø-40 V-TYPE THREADS)
5-40UNC THREAD (.125ø-40 V-TYPE THREAD)
(.225ø-32 V-TYPE THREADS) 12-28UNF THREADS
FLAT FACE

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	12-1-97	REVISED BY JIM'S ANTIQUES, INC.	A
19	R1R019	TRIGGER, PLAIN	1
20	R1R020	MAINSPRING	1
21	R1R021	MAINSPRING SCREW	1
22	R1R022	TRIGGER SPRING	1
23	R1R023	TRIGGER SPRING SCREW	1
24	R1R024	TRIGGER PIN	1
25	R1R025	LOCKING LEVER	1
26	R1R026	LOCKING LEVER PIN	1
27	R1R027	LOCKING LEVER SPRING	1
28	R1R028	LOCKING LEVER SPRING SCR	1
29	R1R029	FRONT GUARD PLATE SCREW	1
30	R1R030	REAR GUARD PLATE SCREWS	2
51	R1R051	TRIGGERGUARD, PG, PLAIN TRG	1
52	R1R052	MAINSPRING, PISTOL GRIP	1
MK	STOCK NO.	DESCRIPTION	QTY.

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TRIGGERGUARD GROUP, PG, PLAIN

NO. 1 ROLLING BLOCK

DRAWING NUMBER RRB-10A

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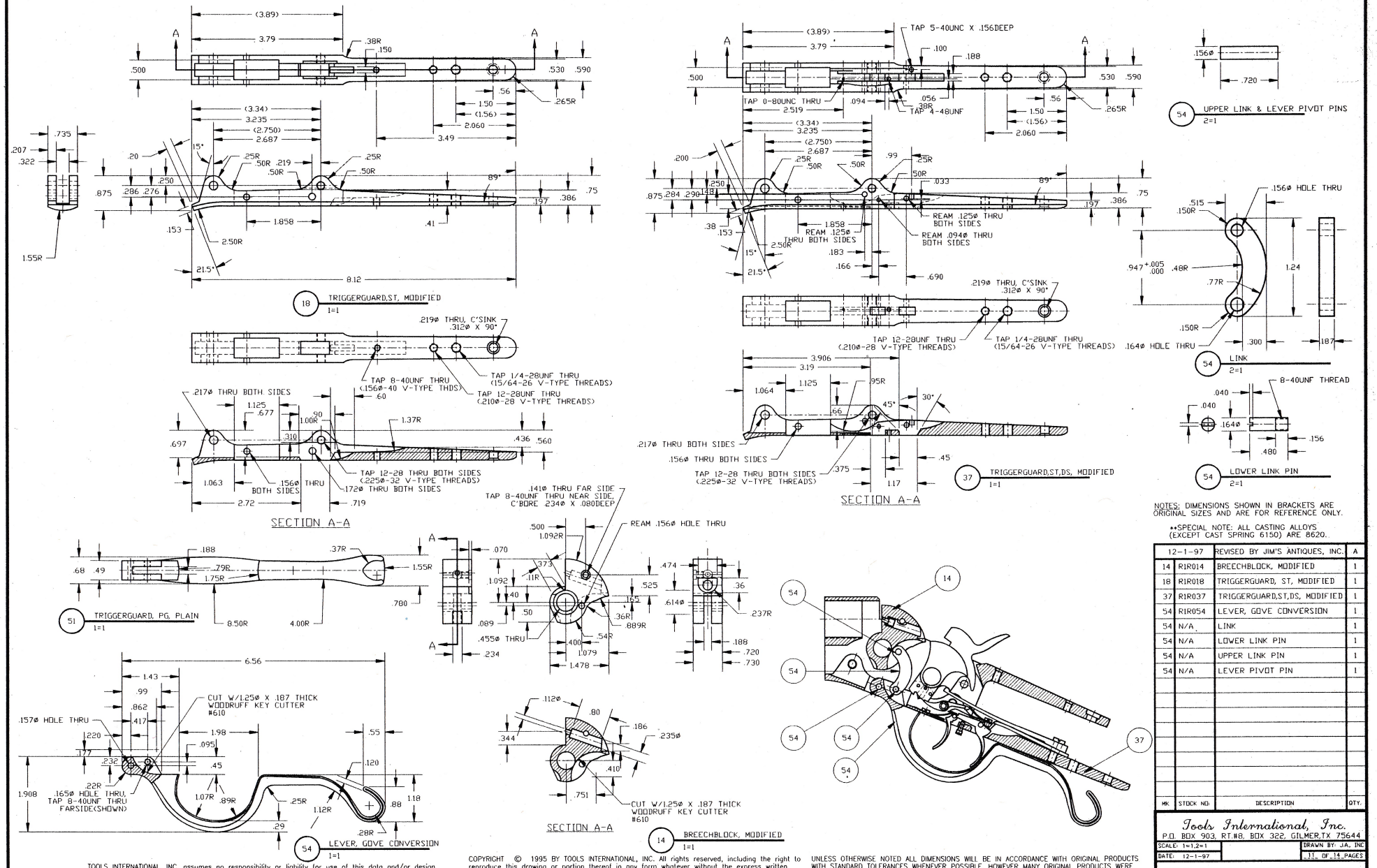
18 TRIGGERGUARD,ST, MODIFIED 1=1
37 TRIGGERGUARD,ST,DS, MODIFIED 1=1
51 TRIGGERGUARD, PG, PLAIN 1=1
54 LEVER, GOVE CONVERSION 1=1
14 BREECHBLOCK, MODIFIED 1=1
54 UPPER LINK & LEVER PIVOT PINS 2=1
54 LINK 2=1
54 LOWER LINK PIN 2=1
SECTION A-A
SECTION A-A
SECTION A-A
TAP 5-40UNC X .156DEEP
TAP 0-80UNC THRU
TAP 4-48UNF
REAM .125Ø THRU BOTH SIDES
REAM .094Ø THRU BOTH SIDES
REAM .156Ø HOLE THRU
.219Ø THRU, C'SINK .312Ø X 90°
TAP 12-28UNF THRU (.210Ø-28 V-TYPE THREADS)
TAP 1/4-28UNF THRU (15/64-26 V-TYPE THREADS)
TAP 8-40UNF THRU (.156Ø-40 V-TYPE THDS)
.217Ø THRU BOTH SIDES
.156Ø THRU BOTH SIDES
.172Ø THRU BOTH SIDES
.141Ø THRU FAR SIDE
TAP 8-40UNF THRU NEAR SIDE, C'BORE .234Ø X .080DEEP
.455Ø THRU
.157Ø HOLE THRU
.165Ø HOLE THRU, TAP 8-40UNF THRU FARSIDE(SHOWN)
CUT W/1.25Ø X .187 THICK WOODRUFF KEY CUTTER #610
.164Ø HOLE THRU
8-40UNF THREAD

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**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

	12-1-97	REVISED BY JIM'S ANTIQUES, INC.	A
14	R1R014	BREECHBLOCK, MODIFIED	1
18	R1R018	TRIGGERGUARD, ST, MODIFIED	1
37	R1R037	TRIGGERGUARD,ST,DS, MODIFIED	1
54	R1R054	LEVER, GOVE CONVERSION	1
54	N/A	LINK	1
54	N/A	LOWER LINK PIN	1
54	N/A	UPPER LINK PIN	1
54	N/A	LEVER PIVOT PIN	1

MK	STOCK NO:	DESCRIPTION	QTY.

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GOVE CONVERSION LEVER ACTION

NO. 1 ROLLING BLOCK

DRAWING NUMBER RRB-11A

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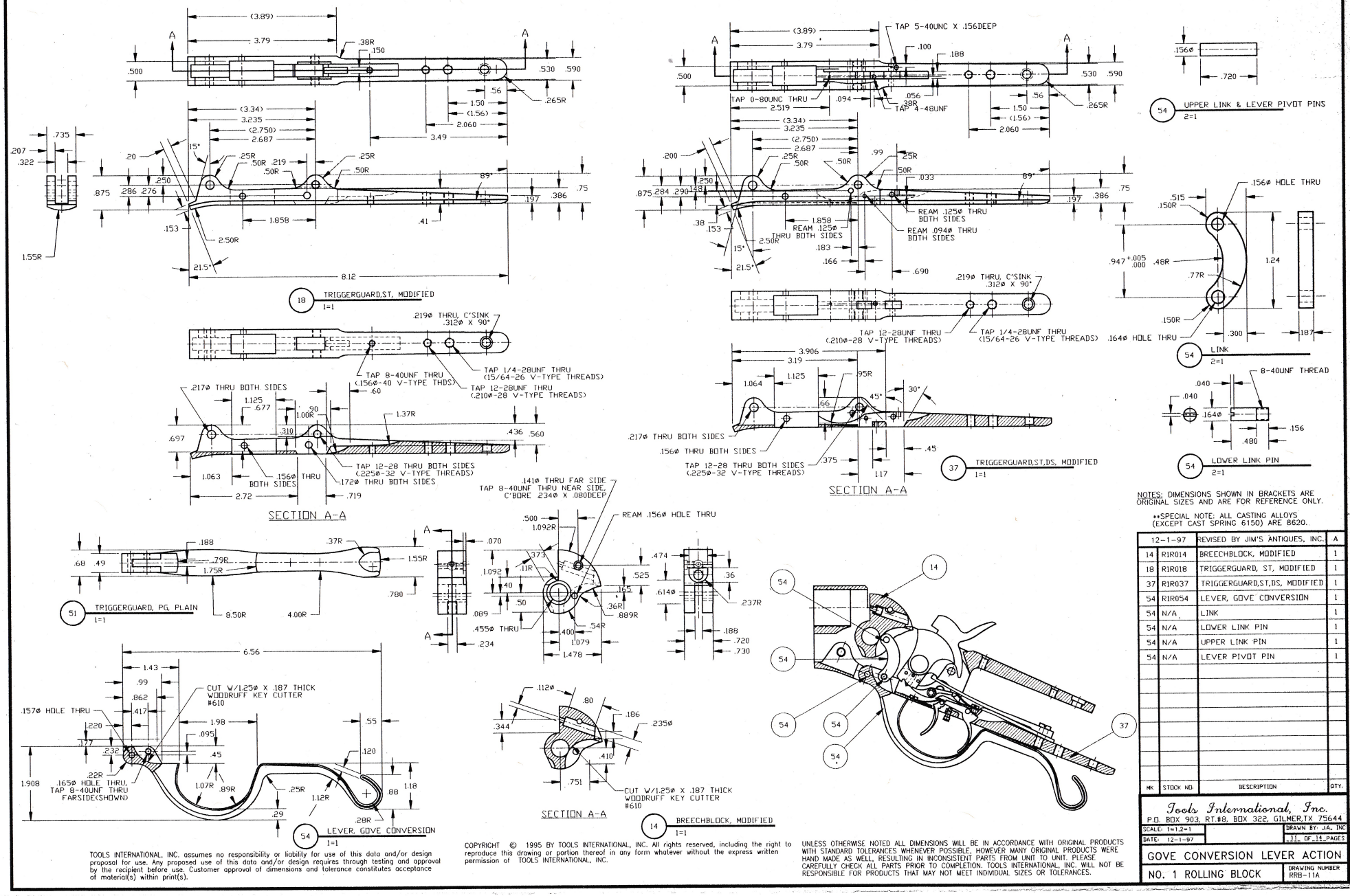
18 TRIGGERGUARD,ST, MODIFIED 1=1
SECTION A-A
51 TRIGGERGUARD, PG, PLAIN 1=1
54 LEVER, GOVE CONVERSION 1=1
SECTION A-A
14 BREECHBLOCK, MODIFIED 1=1
SECTION A-A
37 TRIGGERGUARD,ST,DS, MODIFIED 1=1
54 UPPER LINK & LEVER PIVOT PINS 2=1
54 LINK 2=1
54 LOWER LINK PIN 2=1

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**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

12-1-97		REVISED BY JIM'S ANTIQUES, INC.	A
14	R1R014	BREECHBLOCK, MODIFIED	1
18	R1R018	TRIGGERGUARD, ST, MODIFIED	1
37	R1R037	TRIGGERGUARD,ST,DS, MODIFIED	1
54	R1R054	LEVER, GOVE CONVERSION	1
54	N/A	LINK	1
54	N/A	LOWER LINK PIN	1
54	N/A	UPPER LINK PIN	1
54	N/A	LEVER PIVOT PIN	1
MK	STOCK NO:	DESCRIPTION	QTY.

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GOVE CONVERSION LEVER ACTION

NO. 1 ROLLING BLOCK

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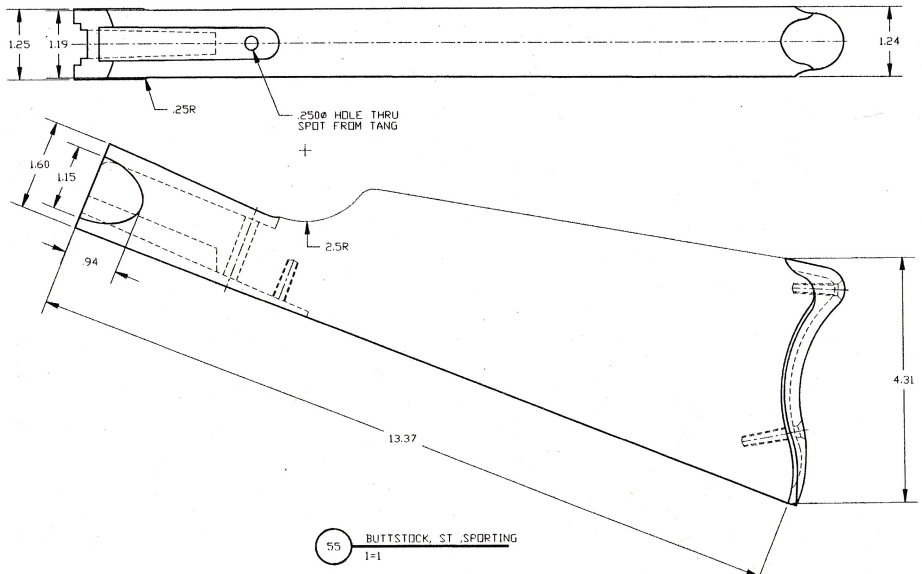
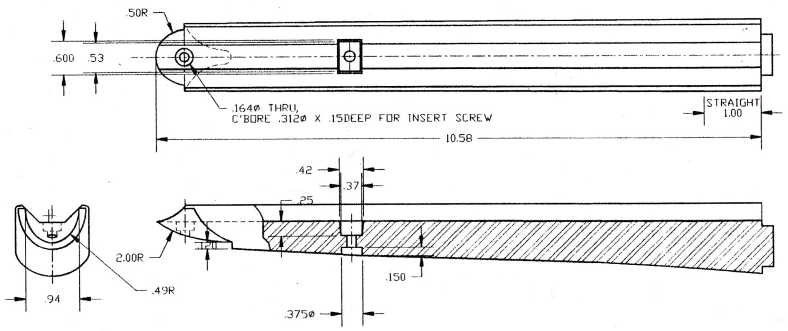
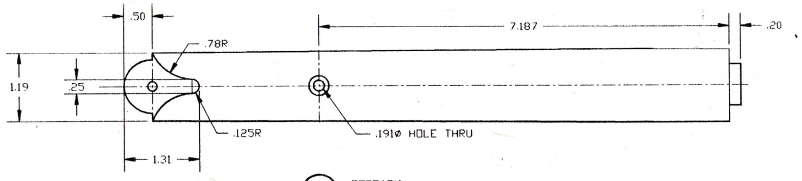


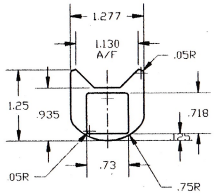
55 BUTTSTOCK, ST ,SPORTING
1=1

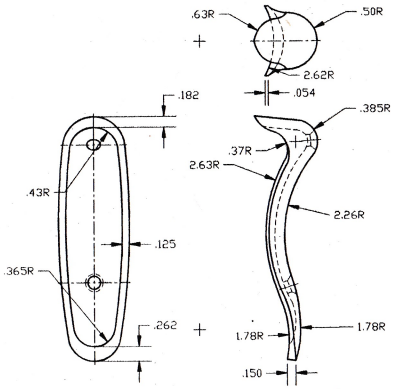


SECTION VIEW THRU CENTER

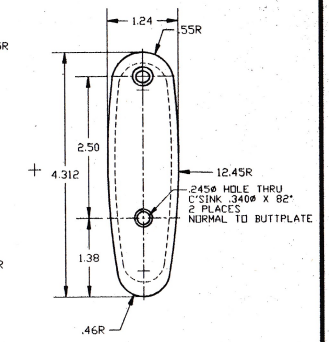


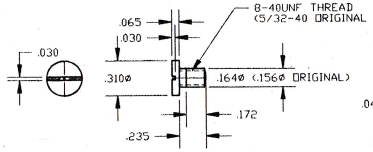
57 FOREARM
1=1



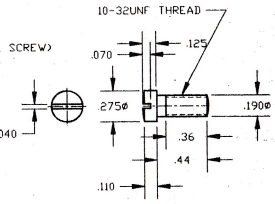


63 SPORTING BUTTPLATE
1=1





61 FOREARM TIP SCREW
2=1



58 FOREARM SCREW
2=1

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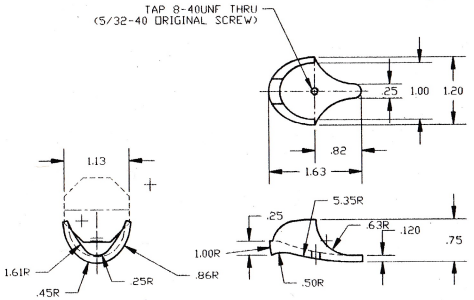
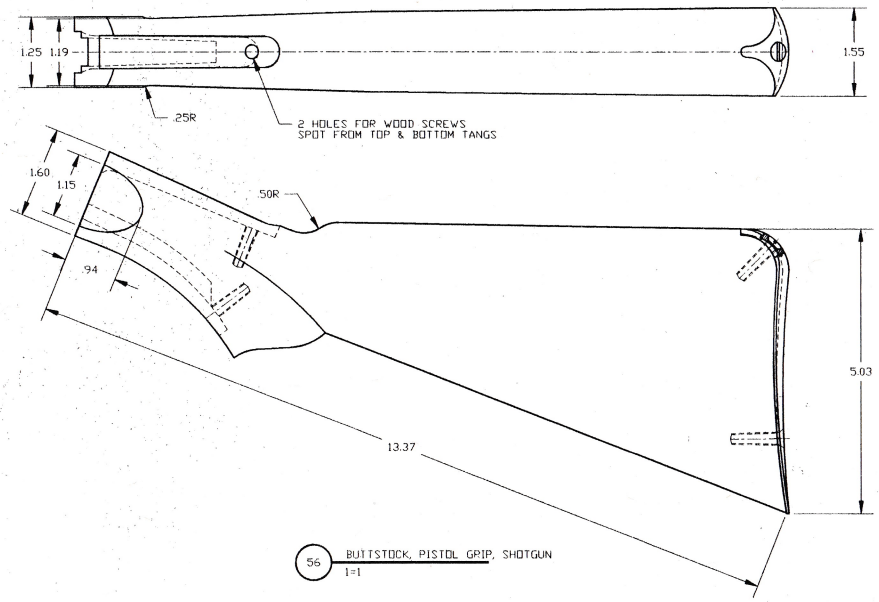
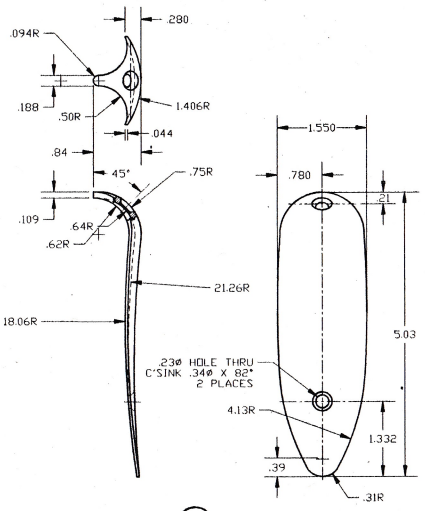


61 FOREARM TIP, LARGE
1=1

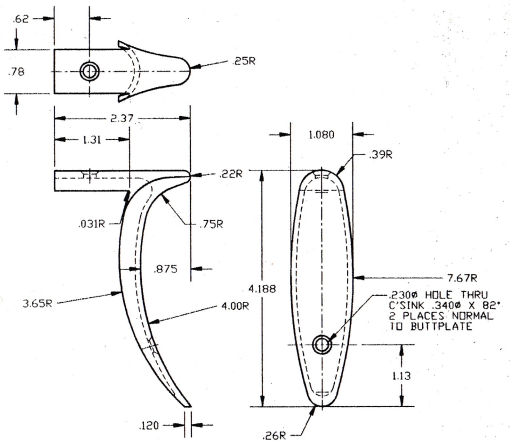
12-1-97		REVISED BY JIM'S ANTIQUES, INC.	A
55	R1R055	BUTTSTOCK, ST, SPORTING	1
57	R1R057	FOREND	1
58	R1R058	FOREND SCREW	1
61	R1R061	FOREND TIP, LARGE	1
61	N/A	FOREND TIP SCREW	1
63	R1R063	SPORTING BUTTPLATE	1



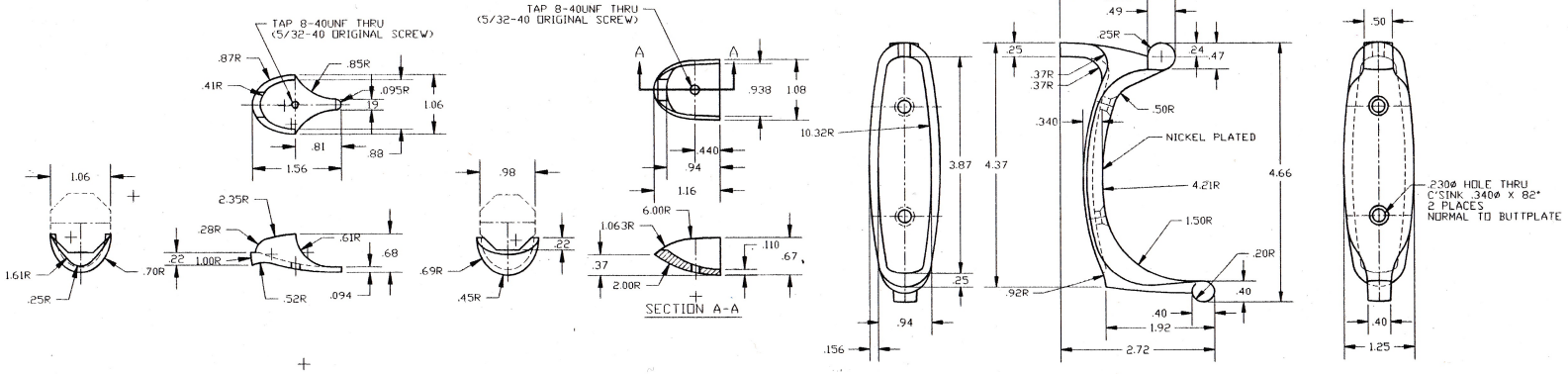
56 BUTTSTOCK, PISTOL GRIP, SHOTGUN
1=1



64 SHOTGUN BUTTPLATE
1=1



62 BUTTPLATE, CRESENT
1=1



60 FOREARM TIP, MEDIUM
1=1

59 FOREARM TIP, SMALL
1=1

65 SCHUETZEN BUTTPLATE
1=1

NOTES: DIMENSIONS SHOWN IN BRACKETS ARE ORIGINAL SIZES AND ARE FOR REFERENCE ONLY.

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

12-1-97		REVISED BY JIM'S ANTIQUES, INC.	A
56	R1R056	BUTTSTOCK, PG, SHOTGUN	1
59	R1R059	FOREND TIP, SMALL	1
60	R1R060	FOREND TIP, MEDIUM	1
62	R1R062	CRESENT BUTTPLATE	1
64	R1R064	SHOTGUN BUTTPLATE	1
65	R1R065	SCHEUTZEN BUTTPLATE	1

MK	STOCK NO:	DESCRIPTION	QTY.

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SCALE: 1=1,2=1 | DRAWN BY: JA, INC
DATE: 12-1-97 | 13 OF 14 PAGES

BUTTSTOCK, PISTOL GRIP,SHOTGUN

NO. 1 ROLLING BLOCK | DRAWING NUMBER RRB-13A

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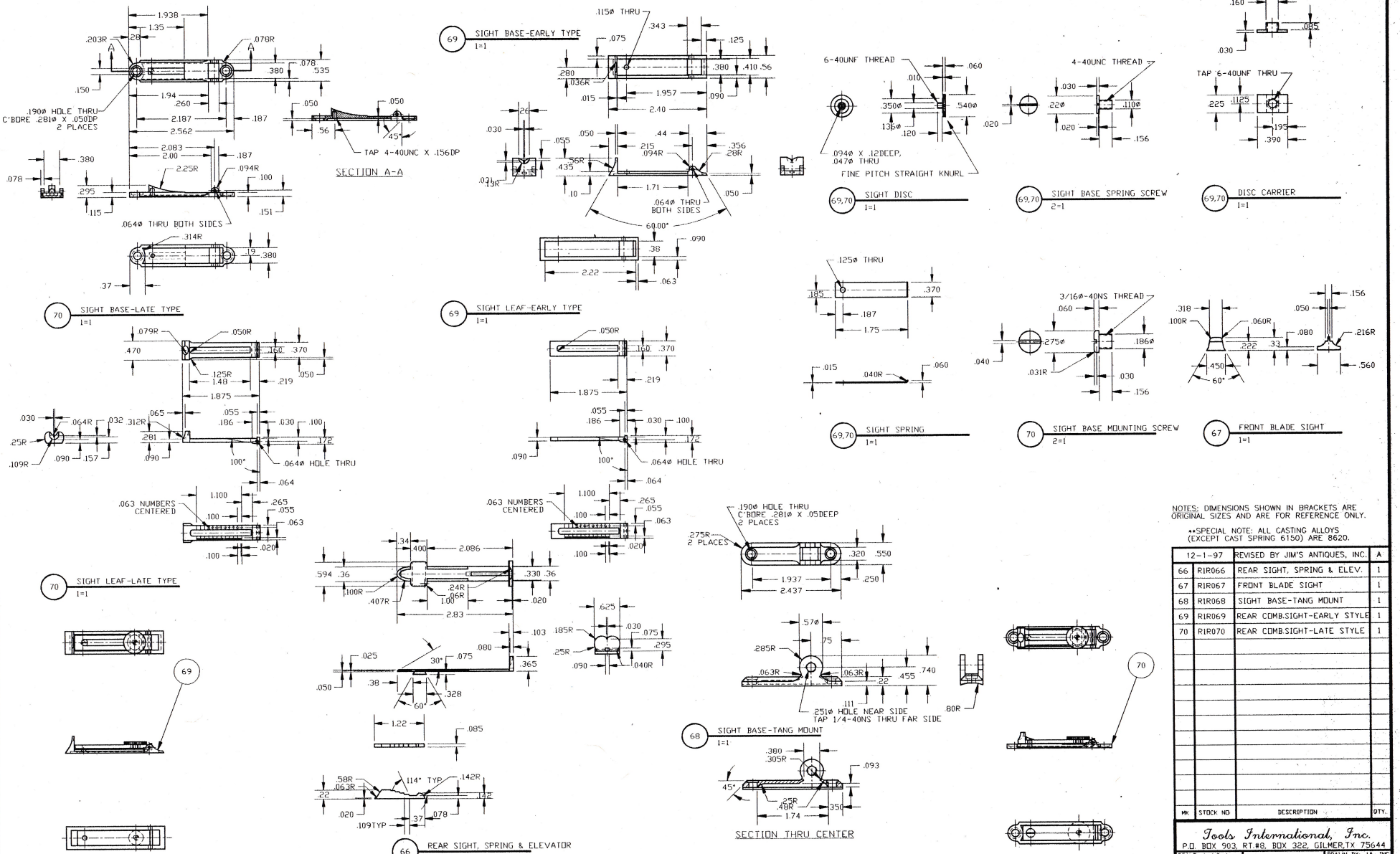
SECTION A-A
69 SIGHT BASE-EARLY TYPE 1=1
6-40UNF THREAD
FINE PITCH STRAIGHT KNURL
4-40UNC THREAD
TAP 6-40UNF THRU
69,70 SIGHT DISC 1=1
69,70 SIGHT BASE SPRING SCREW 2=1
69,70 DISC CARRIER 1=1
70 SIGHT BASE-LATE TYPE 1=1
69 SIGHT LEAF-EARLY TYPE 1=1
69,70 SIGHT SPRING 1=1
70 SIGHT BASE MOUNTING SCREW 2=1
67 FRONT BLADE SIGHT 1=1
70 SIGHT LEAF-LATE TYPE 1=1
.063 NUMBERS CENTERED
.064Ø HOLE THRU
.064Ø THRU BOTH SIDES
.190Ø HOLE THRU C'BORE .281Ø X .050DP 2 PLACES
TAP 4-40UNC X .156DP
.094Ø X .12DEEP, .047Ø THRU
68 SIGHT BASE-TANG MOUNT 1=1
.251Ø HOLE NEAR SIDE TAP 1/4-40NS THRU FAR SIDE
SECTION THRU CENTER
66 REAR SIGHT, SPRING & ELEVATOR 1=1

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66	R1R066	REAR SIGHT, SPRING & ELEV.	1
67	R1R067	FRONT BLADE SIGHT	1
68	R1R068	SIGHT BASE-TANG MOUNT	1
69	R1R069	REAR COMB.SIGHT-EARLY STYLE	1
70	R1R070	REAR COMB.SIGHT-LATE STYLE	1
MK	STOCK NO	DESCRIPTION	QTY.

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BARREL SIGHT GROUP

NO. 1 ROLLING BLOCK | DRAWING NUMBER RRB-14A

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